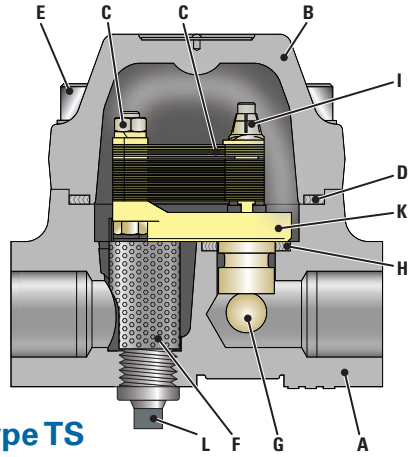
VELAN FORGED TS STEAM TRAPS



Type TS

STANDARD MATERIALS

PART		MATERIALS
A	Body	Forged carbon steel A 105 (C. Max. 0.25)
B	Cover	Same as body material
C	Bimetal element	Truflex GB-14
D	Cover gasket	S/S 316 core with graphite seal
E	Cover bolt	Chrome moly.alloy B7
F	Strainer	Stainless steel
G	Stem and ball	SS, ball valve 58 Rc min.
H	Cage unit gasket	S/S 316 core with graphite seal
I	Self-lock adjusting nut	Stainless steel
J	Fixing screw	Stainless steel
K	Bimetal holder (1)	Stainless steel
L	Plug 3/8 NPT	Carbon steel

(1) Seat hardfaced Stellite 6.

APPLICATIONS

Steam tracing or instrument cabinet service etc.

CONNECTIONS

- Screwed
- Socketweld
- Buttweld
- Flanged

ENGINEERING DATA

PRESSURE RANGE(2) psi/bar	PMO psi/bar	MATERIAL	MAX TEMP °F/°C	ORIFICE in/mm	MAX CAPACITY lb/hr/kg/hr
0-120 (0-8)	120 (8)	A105	850(1) 454	3/8 9.5	1,650 750
120-250 (8-17)	250 (17)			5/16 8	1,500 682
250-300 (17-21)	300 (21)			5/16 8	1,700 773

(1) Permissible, but not recommended for prolonged use above 800°F (426°C).

(2) Pressure range indicated in the above table is the preferred operating range, however the trap is functional from 0psi to its maximum operating pressure.

Maximum body design condition: ANSI/ASME 300 (A105)

PMA = Maximum allowable pressure: 740psi.g @ 100°F (51bar.g @ 38°C)

TMA = Maximum allowable temperature: 800°F (425°C)

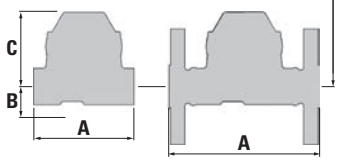
Maximum cold hydrostatic test pressure: 1125psi.g (77bar.g)

PMO = Maximum operating pressure: (see Table)

TMO = Maximum operating temperature = TMA

DIMENSIONS & WEIGHTS

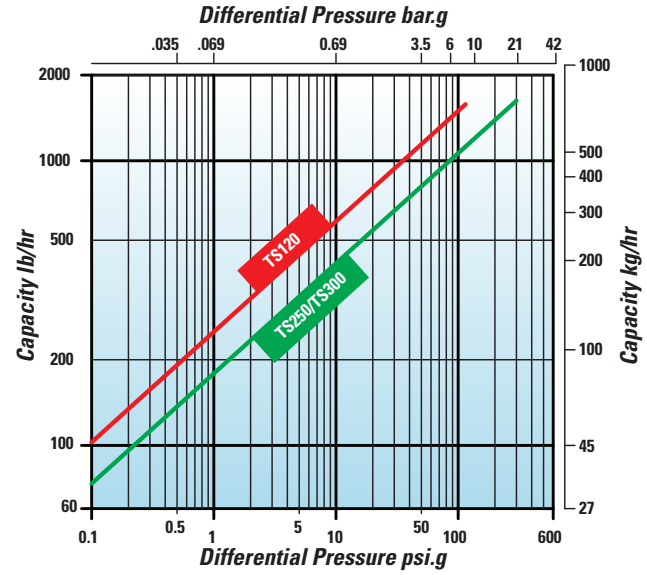
Clearance for Strainer Removal:
TS 4 1/8 in (105 mm) min.



SIZE in/mm	A FACE TO FACE SCR/SW	A FACE TO FACE BW	A FACE TO FACE FLG	B CENTER TO BOTTOM	C CENTER TO TOP	WEIGHT lb/kg SCR/SW	WEIGHT lb/kg BW	WEIGHT lb/kg FLG
3/8 1/2 3/4 10 15 20	4 102	10 254	6 152	1 1/2 38	3 76	6 2.7	8 3.6	10 4.5
1 25	4 102	10 254	6 152	1 3/4 44	3 1/4 83	6.5 3	9 4	13 6

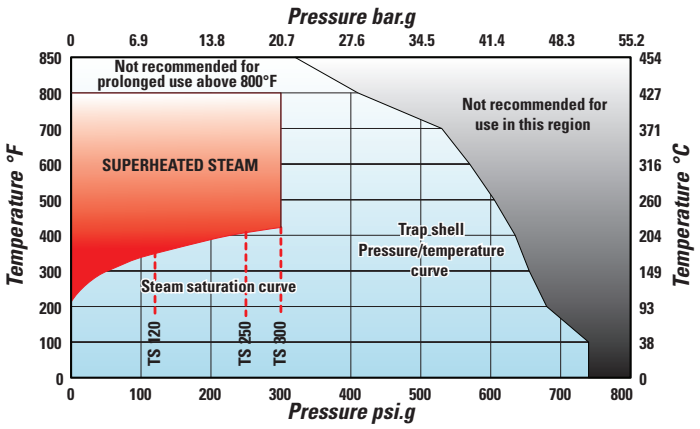
CONDENSATE CAPACITY

The performance graph *indicates the continuous discharge capacities of condensate per hour at various pressure differentials across the trap.*



Maximum cold water capacity x 3.5

PRESSURE / TEMPERATURE LIMITS



---------- *Pressure limit for trap type*